

Fuel and Lubricant - Continued

FUEL MIXTURE

1 part approved lubricant to 50 parts gasoline.

(1 Gal. Tank) 2.7 fl. oz. lubricant to 1 gallon (5/6 Imperial) of gasoline.

(2.5 Gal. Tank) 6.7 fl. oz. lubricant to 2.5 gallons (2 Imperial) of gasoline.

(3 Gal. Tank) 8 fl. oz. lubricant to 3 gallons (2-1/2 Imperial) of gasoline.

BREAK-IN LUBRICANT

The 50:1 mixture is used during break-in. Use only OMC two cycle motor oil or other BIA Certified TC-W lubricants.

NOTE: Under no circumstances should an automotive oil be used for break-in.

OPERATION (FIRST HOUR): Do not operate engine at continuous full power for the first hour of operation. After 15 minutes of slow to half throttle operation (2500 RPM approx.), we recommend a short burst of full throttle operation every 5 to 10

minutes. Run at full throttle for about 90 seconds, then return to half throttle or less.

NOTE: Frequently check operation of cooling system during break-in. Water discharge from exhaust relief outlet indicates proper operation.

OPERATION (SECOND HOUR): At intervals during the second hour, apply full power for periods of one or two minutes, reduce power to three-fourths throttle for a cooling period.

Avoid continuous full throttle operation for extended periods during the next three hours.

